EML2322L – Design & Manufacturing Laboratory, Fall 2016
Lecture: Tuesday, 3rd Period (9:35-10:25) in MCCA G186

1. Catalog Description:

Study and application of design; problem formulation; conceptual design, evaluation & prototype development; study of common manufacturing processes. Credits: 2

2. Prerequisites *(definition: **noun: things required as a prior condition for something else to happen):***

- ENC3246 – Professional Communication for Engineers
- EML2023 – Computer Aided Graphics/Design
- EG-ME, EG-ASE major or UES (undecided) major if space is available after drop/add concludes

3. Course Objectives:

The principal goals of the MAE Design and Manufacturing Laboratory are threefold:

- to educate students in traditional manufacturing processes
- to provide an understanding of how critical dimensional tolerancing is to component cost and performance
- to teach students to think about how each component will be manufactured and assembled *in the design phase*

Specifically, at the end of this course every student should:

- be able to identify and apply the steps of the design process, with an emphasis on data driven justifications
- be familiar with typical traditional manufacturing processes and equipment
- be familiar with CNC machine tools (programming, operation, flexibility)
- understand the fundamental methods of electric arc welding
- design, fabricate & test a prototype of one device
- create a proper design report, focusing on content, formatting and proofing
- understand the importance of efficient project (time & resource) management

4. Contribution of course to meeting the professional component:

EML2322L aids the students in developing the ability to work professionally in the design and realization of mechanical systems (**ME Program Outcome M4**). Specifically, it addresses mechanical design, fundamentals of manufacturing and prototyping, resource allocation and teamwork. This course also emphasizes oral, written and graphical communication via formal design reports and group collaboration. Its content is 80% engineering design and 20% engineering sciences.

5. Relationship of course to program outcomes:

This course achieves the following ABET outcomes [note that the outcome number corresponds to the respective ABET outcomes (a) through (k)]:

(a)** Apply knowledge of mathematics, science, and engineering **[outcome (a), medium coverage (25%); method of assessment is required analysis of mechanical systems in the design project]

(c)** Design a system, component, or process to meet desired needs within realistic constraints **[outcome (c), high coverage (60%); method of assessment is ability to successfully design and prototype a working solution to a practical robotics task within the size, cost, speed and manufacturability requirements set forth within the project description]

(d)** Function on multi-disciplinary teams **[outcome (d), high coverage (50%); method of assessment is evaluating students' ability to effectively allocate resources while working together in groups from various engineering disciplines on the design project. Students submit project timelines and resource allocation schedules that are used to benchmark their progress for the duration of the design project. (Activities range from brainstorming, mechanical design, basic electrical circuits, manufacturing, testing and formal documentation.)]

(g) *Communicate effectively* ***[outcome (g), high coverage (60%); method of assessment is two- fold: (1) formal design reports which include initial hand concept sketches and complete CAD drawings of their final designs, as well as background research and detailed written descriptions explaining how the ideas contained therein solve the required problem; (2) students must clearly communicate their ideas to the instructor and their team members in order to successfully complete the design problem in the allotted time.]***

(k) *Use the techniques, skills, and engineering tools necessary for engineering practice* ***[outcome (k), high coverage (100%); method of assessment is personal evaluation of students' understanding of (1) what operations are possible with each type of manufacturing process examined in this course, (2) how critical proper dimensional tolerancing is to the overall cost and method of manufacturing and (3) the importance of thinking about how each component will be manufactured and assembled during the design phase.]***

(M4) *Possess ability to work professionally in mechanical systems areas, including the design and realization of such systems* ***[outcome (M4), high coverage (60%); method of assessment is consistent with those for outcomes (c), (d), (g) and (k) listed above]***

6. Instructor: **Michael Braddock, MS**
- a. Office location: **MAEC 002** (north end)
- b. Telephone: **(352) 392-3496**
- c. E-mail address: mjb@ufl.edu
- d. Web site: http://www2.mae.ufl.edu/designlab/main.htm
- e. Office hours: **M/F 2:00 - 5:00 PM** or by appointment mornings, evenings or weekends (flexible)

7. Teaching Assistants:
- a. Office location: **MAEC 002**
- b. Office hours: during formal lab periods; **M/F 2:00 - 5:00 PM** (select TAs) unless noted otherwise

8. Meeting Times:
- Lecture: **T3**
- Lab: **T5-6 / T7-8 / T9-10 / W2-3 / W4-5 / W7-8 / W9-10 / R2-3 / R4-5 / R7-8 / R9-10**

9. Class/Laboratory Schedule: during formally assigned meeting times

10. Meeting Locations:
- Lecture: **MCCA G186** (campus map)
- Lab: **MAE-C 002** (north end of building, entrance on NE corner)

11. Material and Supply Fees: included in lab fee; students pay for broken tools and equipment due to intentional misuse or disrespect

12. Textbooks, Materials and Software Required:
- Relevant notes developed by instructor and posted on course web site under *Lab Assignment and Notes* link
- **3-ring binder** in which all course handouts are stored for weekly reference
- **SolidWorks CAD** software is required for this class; information will be given *after drop/add ends* for downloading SW again; the software is for academic use in this course only
- **CAD reference text** is highly recommended; students are responsible for solid CAD knowledge (several texts are available for reference in the laboratory, so don't buy another one)
- Please review the MAE Department's undergraduate computer requirements which apply to this course.

13. Required Reading:
- Cutting Tool Applications by George Schneider Jr., CMfgE (available for free via download)
- See Required Reading handout for the homework assignment that is due week two in the semester.

14. Course Outline / Schedule:

	LECTURE DATE	LECTURE TOPIC	LAB ACTIVITY
1	Aug. 23	Course intro Design process review	Experience / knowledge surveys Lab intro & safety videos Design project demos
2	Aug. 30 ***[1]***	Electric motors & gearing	Lathe / mill safety training
3	Sept. 6 ***[DR1]***	Evaluation matrices	Lathe / mill project
4	Sept. 13 ***[2]***	Fasteners & threading	Lathe / mill project
5	Sept. 20 ***[3] [DR2]***	Mechanical power transmission Wheel hub & motor mount design	Lathe / mill project
6	Sept. 27	Sheetmetal processes	Sheetmetal demo *(20 min)* Lathe / mill project *(30 min)* Design report work session[1]
7	Oct. 4 ***[DR3]***	Design for manufacturability Design review keynotes	Remaining equipment training **Formal (graded) design review** [1]
8	Oct.11 ***[4] [DR3R]***	Welding	Welding demo *(Groups A&B, 45 min)* Design project work session[1]
9	Oct. 18	CNC manufacturing	Welding demo *(Groups C&D, 45 min)* Design project work session [1]
10	Oct. 25 ***[5]***	Machining feeds & speeds	Design project work session [1]
11	Nov. 1	Dimensions, tolerances & part sizes	Design project work session [1]
12	Nov. 8	Abrasive water jet manufacturing	Design project work session [1]
13	Nov. 15	Casting & forging processes	Design project work session [1] **Oral presentations**
14	Nov. 22	**NO LECTURE**	**Thanksgiving; NO LABS**
15	Nov.29 [2]	Final exam review	**COMPETITION** during lab periods Robot disassembly; lab cleanup
16	Dec. 6 [2] ***[DR4]***	Competition summary Course evaluation/summary	Submit final report **FINAL EXAM** during lab period

[DR#] Denotes design report due promptly AT THE BEGINNING of your normal lab period.
[#] Denotes formal homework assignment due promptly AT THE BEGINNING of your normal lab period.
[1] Denotes every student MUST bring their laptop, a good battery, SolidWorks, Word and Excel software.
[2] Denotes OPTIONAL LECTURE that does not count against your attendance bonus.

15. **Attendance and Expectations:**

Attendance is mandatory for both lecture and laboratory sessions. Open-note quizzes will be given at the beginning of each lecture; ***students arriving late will receive half credit and students leaving early will receive zeros (if you must leave early, please let me know before lecture begins).*** Students caught cheating will be taken before the Honor Court (this includes filling out a quiz or signing an attendance sheet for another student). ***Missing more than 2 required lecture quizzes results in failure of the course.*** ***Perfect attendance for the entire semester is rewarded with a bonus added to your final course grade (as long as you pass the final exam).***

There is an attendance sign-in roster for each lab session. Students must sign their name in the roster before working during normally scheduled lab periods. Students are reminded to sign-in the first two weeks; it is then their responsibility to remember. ***Students who forget to sign-in will be marked absent and students who arrive late will be marked tardy (2 tardies = 1 absence). Missing more than 2 labs results in failure of the course.***

Excused absences are consistent with university policies in the undergraduate catalog and require appropriate documentation, so please review if you have questions.

Although working in groups, **each student will receive a grade commensurate to the effort invested in the project.** At the end of the semester each group member will fill out an evaluation noting any member(s) who did not participate equally in the group project (i.e. group members who did not do their assigned tasks, who made excuses, who did not attend the group meetings, etc.). Lastly, **please turn cell phones off during lecture and labs.**

16. **Grades in this course are based on four components:** (click here for a course grade calculator)

1. **Design project (60%)** – Completion of the design project based on the criteria provided in the project description. Focus on working well with your group members, producing quality design reports and prototyping a successful design solution.

2. **Final exam (30%)** – Cumulative exam to evaluate how much was learned during the semester. Exam includes all material and handouts covered in lecture, lab, homework assignments and the design project. ***Receiving a grade lower than 60% on the final results in failure of the course.*** ***This is not trivial, so make use of the weekly lecture quizzes, lab sessions and homework assignments to prepare for the final throughout the semester. If you don't actively participate on all course assignments, you will likely not pass the final.***

3. **Homework assignments (10%)** – Homework assignments review the important material covered in class. The weekly lecture quizzes, laboratory sessions and final exam draw heavily from the homework assignments, so make sure you understand them. Questions about the assignments can be asked at the start or end of the formal lab sessions, during office hours, by appointment or any other time via e-mail or phone.

4. **Laboratory cleanliness/respect** – Assessment of your attitude in the laboratory. The cleanliness portion refers to the effort you put forth to clean up the machines and work area used. The laboratory instructor's job is to instruct you in logical design methods and safe equipment use, *not* to clean up after you. The respect portion judges the amount of care you display when using the facility and listening to the lab staff. Ill-mannered use of the equipment and facility will result in a grade penalty or removal from the course.

17. **Grading Scale** – Below is the course evaluation scale. Minus grades are generally not used in this course.

A	B+	B	C+	C	D+	D	E
100 - 90	89 – 85	84 - 80	79 - 75	74 - 70	69 - 65	64 – 60	59 – 0
4.00	3.33	3.0	2.33	2.00	1.33	1.00	0.00

18. **Make-up Exam Policy** – Lecture quizzes cannot be made up, as they are used to measure attendance. If the final exam conflicts with another course or a reading day, talk to the instructor early to arrange a solution.

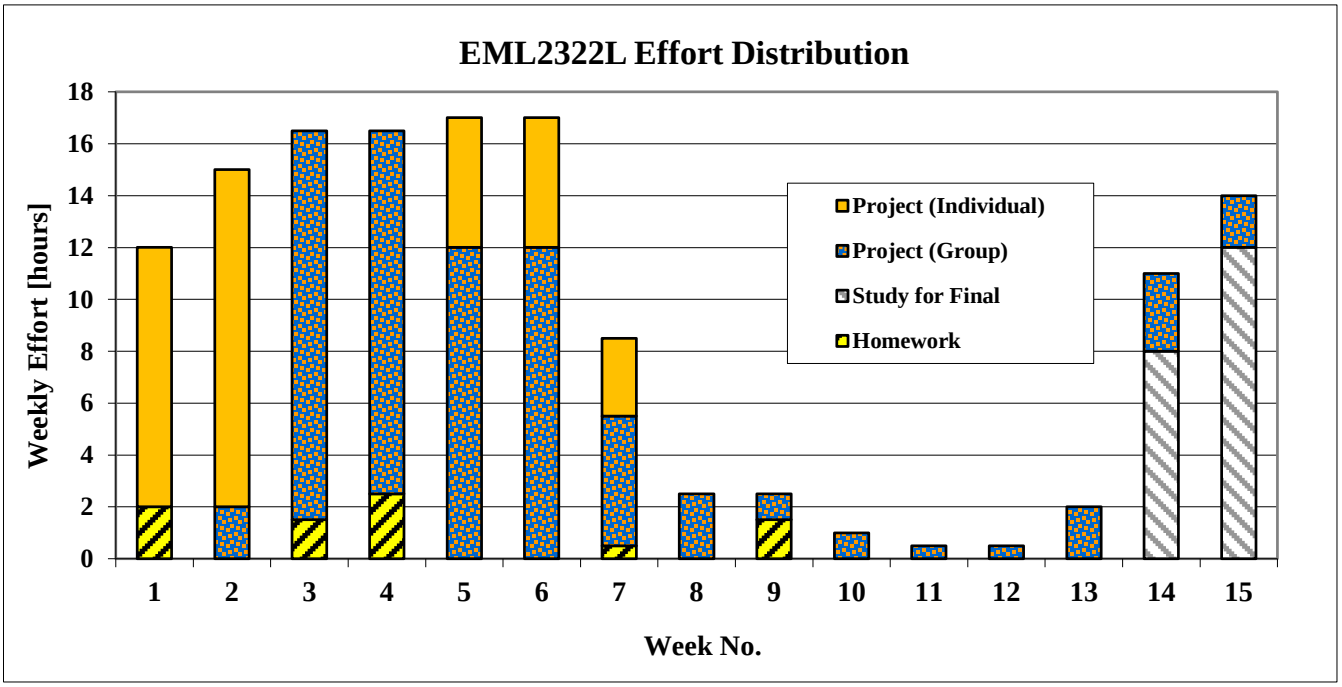
19. **Course Evaluation** – Students are expected to provide feedback on the quality of instruction in this course by completing online evaluations. Evaluations are open during the last two weeks of the semester, and students will be given specific instructions at that time. Summary results of these assessments are available to students.

20. Effort Distribution – The following table and chart show the effort distribution in this course for students desiring to learn and achieve a successful solution to the design problem. You will get out of this course what you put into it. ***As you can see the course will require an average of seven hours of effort outside the classroom each week to remain on task. The course is also heavily front-loaded,*** *which will work in your favor because it requires less effort in the latter half of the semester when other courses become more difficult.*

EML2322L Effort Distribution

Week No.	Lecture Topic	Homework Assignment	Project Waypoint	Estimated Effort (hours) Homework	Project	**Total**
1	course introduction design process review	milling, turning & drilling processes	introduction	2	10	12
2	electric motors & gearing			0	15	15
3	evaluation matrices	drawing & dimensioning	DR1 due	1.5	15	16.5
4	fasteners & threading	fasteners & threading		2.5	14	16.5
5	power transmission		DR2 due	0	17	17
6	sheetmetal processes			0	17	17
7	design for manufacturing	safety review	DR3 due	0.5	8	8.5
8	welding		revised DR3 due	0	2.5	2.5
9	NO LECTURE	milling & turning review		1.5	1	2.5
10	CNC manufacturing			0	1	1
11	machining speeds & feeds			0	0.5	0.5
12	dimensions & tolerances			0	0.5	0.5
13	abrasive water jet			0	2	2
14	casting & forging		oral presentation	0	3	11
15	final exam review		competition	0	2	14
16	course summary		DR4 due	0	0	0

AVG: 7.1



21. **General Respect and Participation** – Be respectful to your instructors and classmates. Arrive to class on time and do not pack up to leave early. Cease talking when class commences. Refrain from using your phone during class. Only use your laptop/tablet to reference course notes. Do not sit in the rear of the classroom working on homework for other courses. Participate in class when questions are asked or quizzes are reviewed. Someone is paying for your education, so please give the instructors the respect of listening to what they are trying to teach.

22. **Accommodation for Students with Disabilities** – Students requesting accommodation should provide the relevant documentation from the **Dean of Students Office** to the course instructor the first week of the semester.

23. **UF Counseling Services** – Resources are available on-campus for students having personal problems or lacking clear career and academic goals. The resources include:
    - UF U Matter, We Care, if you or a friend is in distress, please contact umatter@ufl.edu or 392-1575.
    - UF Counseling & Wellness Center, 3190 Radio Rd, 392-1575, psychological and psychiatric services.
    - UF Career Resource Center, Reitz Union, 392-1601, career and job search services.
    - I am **ALWAYS** available to talk about academic, career and life goals, personal struggles or anything else

24. **Tutoring** – If at any time you do not understand the course material or need additional assistance, please attend TA hours or contact me so we can arrange a time to meet. **Do not wait until the end of the semester, as your weekly assignments rely on your understanding of the material taught in lecture and lab!**

25. **Software Use** – All faculty, staff, and students of the University are required and expected to obey the laws and legal agreements governing software use. Failure to do so can lead to monetary damages and/or criminal penalties for the individual violator. Because such violations are also against University policies and rules, disciplinary action will be taken as appropriate. We, the members of the University of Florida community, pledge to uphold ourselves and our peers to the highest standards of honesty and integrity.

26. **UF E-mail** – All students taking this course are required to have an active e-mail account listed with the Office of the Registrar THAT IS CHECKED REGULARLY, as **I send important notes and assignments weekly.**

27. **Modifications to Syllabus** – Modifications to this syllabus may be required during the semester based on the progress of the class and ability of the instructor to effectively communicate the lecture materials. Changes to the syllabus will be posted on the **Weekly Deliverables** portion of the course web site and announced in class.

28. **Honesty Policy** – All students admitted to UF signed a statement of academic honesty pledging to be honest in all academic work and understanding that failure to comply with this commitment will result in disciplinary action. This statement is a reminder to uphold your obligation as a UF student and to be honest in all work submitted and examinations taken in this course. Specifically, do not collaborate on quizzes or homework assignments; submit course work of which you are not the original author; use materials obtained from former students; submit lecture quizzes which were not received by the instructor in lecture; sign someone else's name on an attendance roster; or use unauthorized materials during an exam. **Think about what your integrity is worth before jeopardizing it.**

29. **Consequences of Cheating** – The reputation and foundation of our University are based on the integrity of each graduate. Consequently, **cheating will absolutely not be tolerated. EVERY incident of cheating WILL be turned over to Student Conduct and Conflict Resolution. First offenses receive a failing course grade and second offenses (in this course or if you had a previous incident in another course) receive a two semester suspension from the university. Please believe me when I tell you your integrity is worth more than any fraudulent assignment you will ever submit.**

30. **Final Comments** – This class is a real-world, practical introduction to engineering design and prototyping with an emphasis on design for manufacturability (DFM). **This class IS NOT an easy A.** This class will teach basic design principles, fundamental manufacturing processes, important communication skills, and strategies for successfully working in groups. **This IS NOT a class where you can expect your teammates to perform your share of the required work, as you will receive the grade YOU deserve, not the grade the rest of the group earned. This class is fast-paced and enjoyable. Like the real world, you get out of it what you put into it. This IS a class where you can come to the instructors at any time with questions but we're not going to coddle you like children. We will match your effort and give guidance so you can learn what we're teaching IF you pay attention, read the provide material, work diligently and ask questions.** I am looking forward to an exciting semester with you!